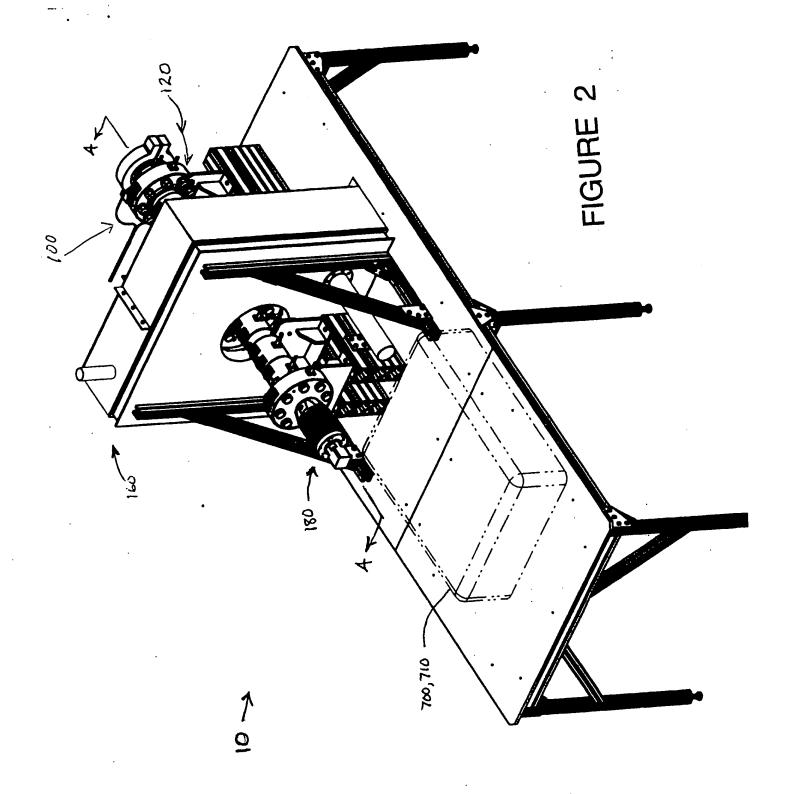
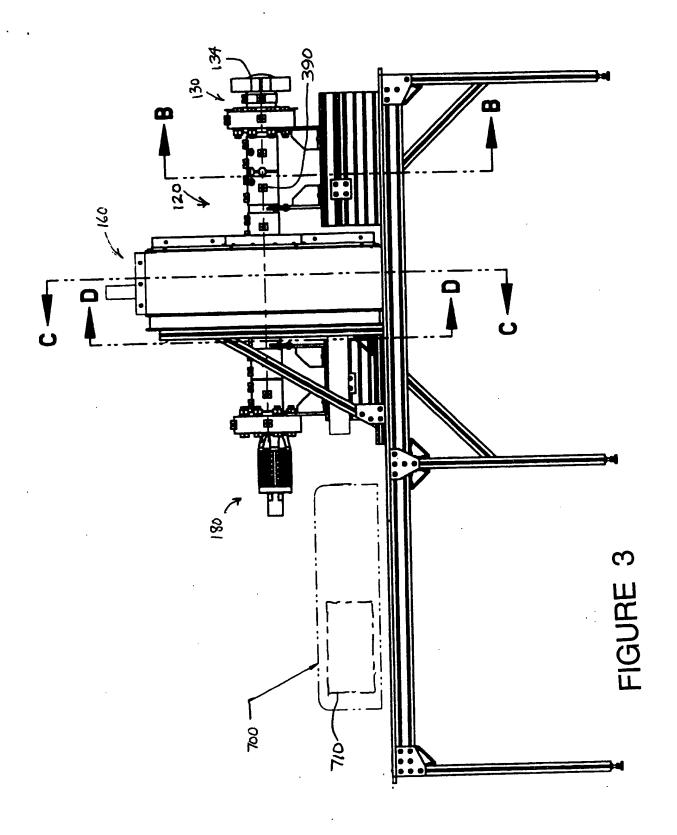
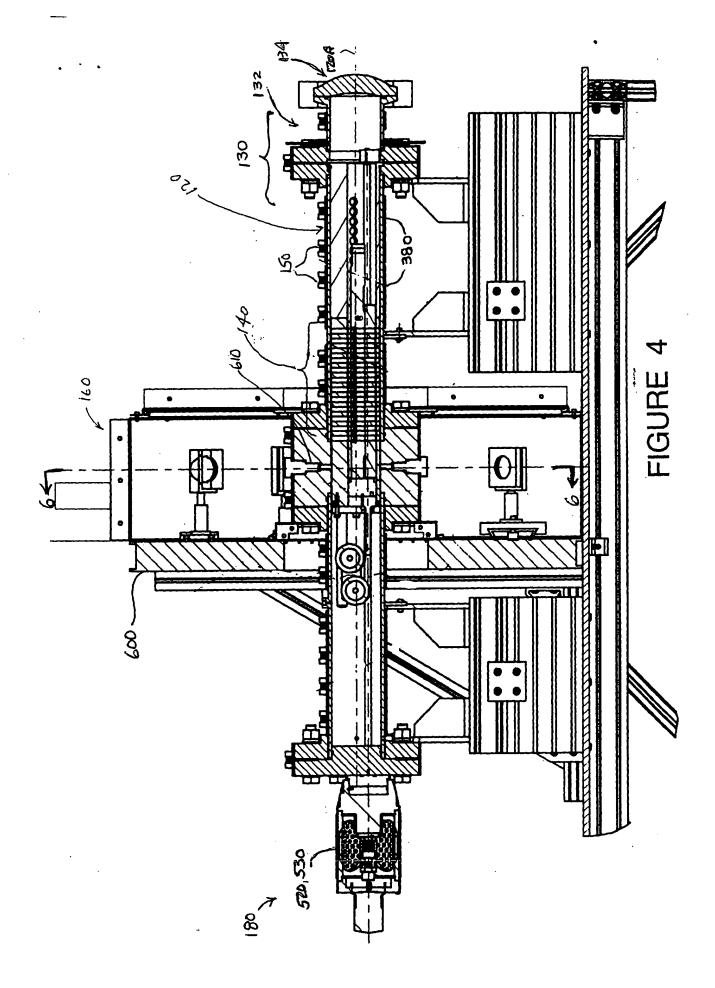


-IGURE 1





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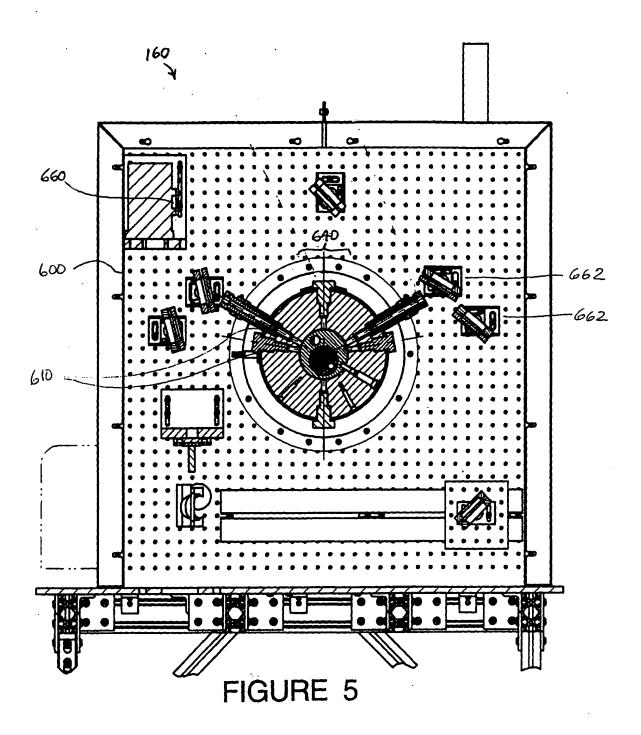
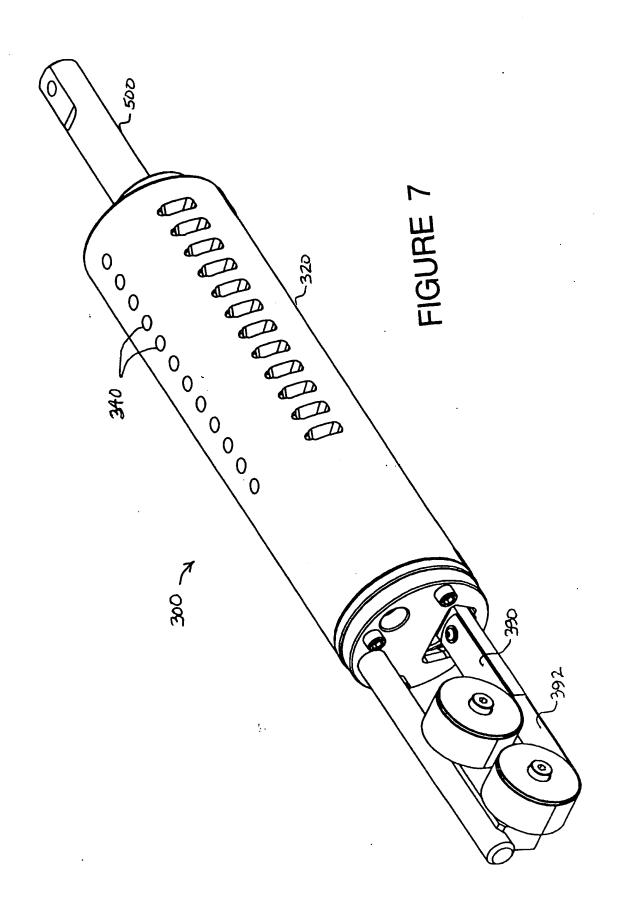
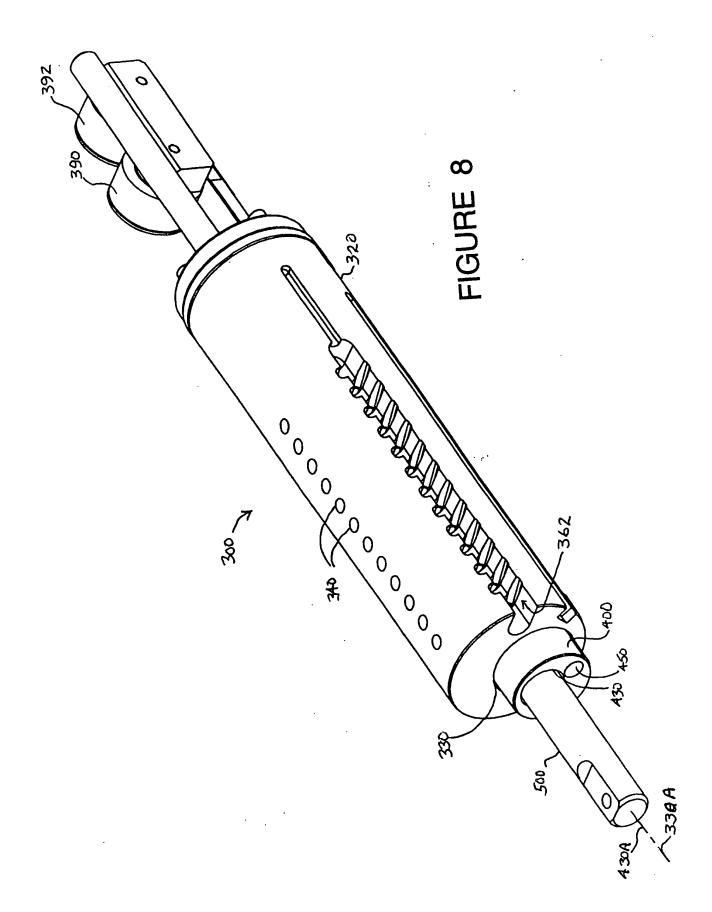
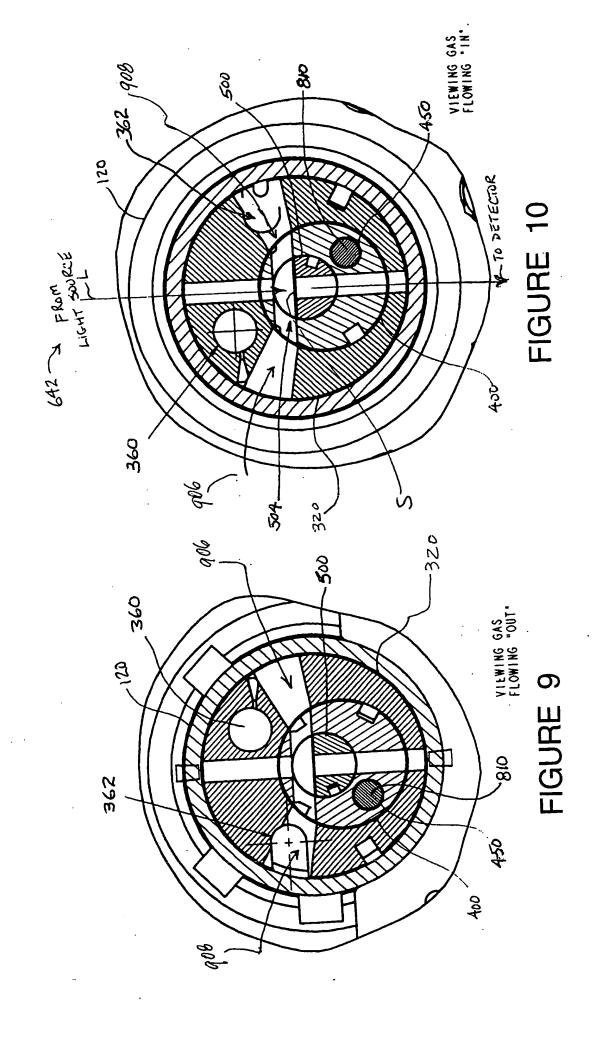
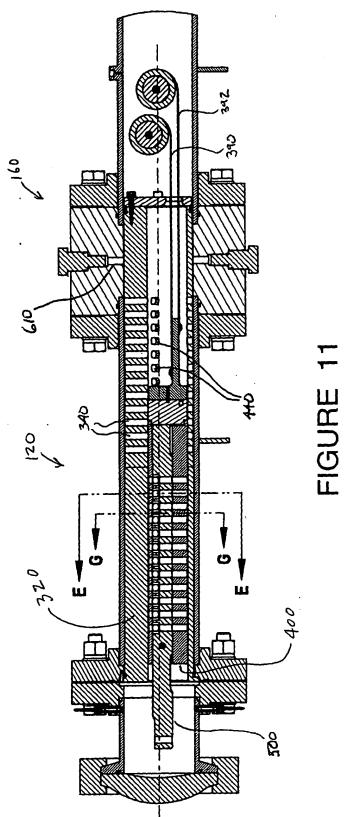


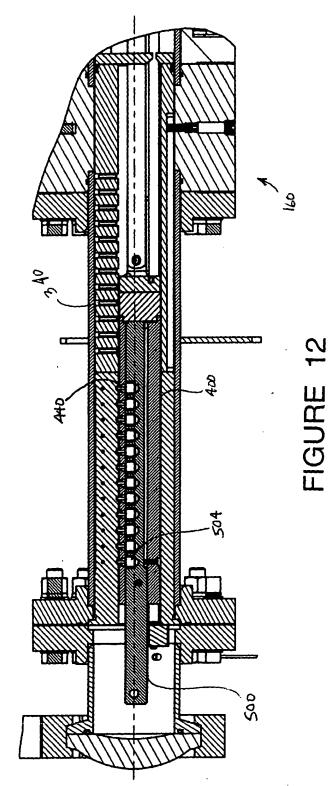
FIGURE 6



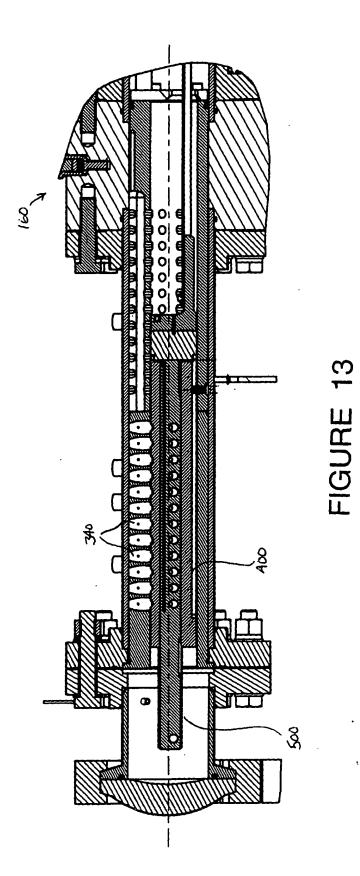








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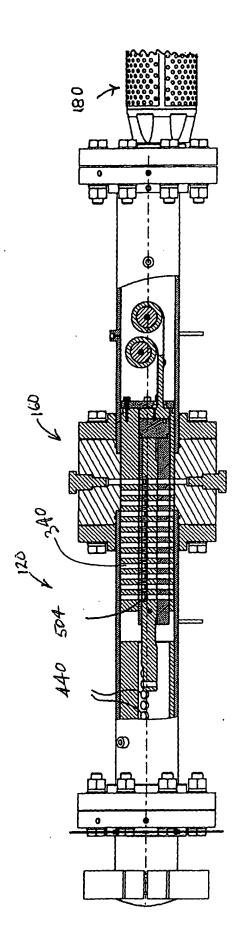
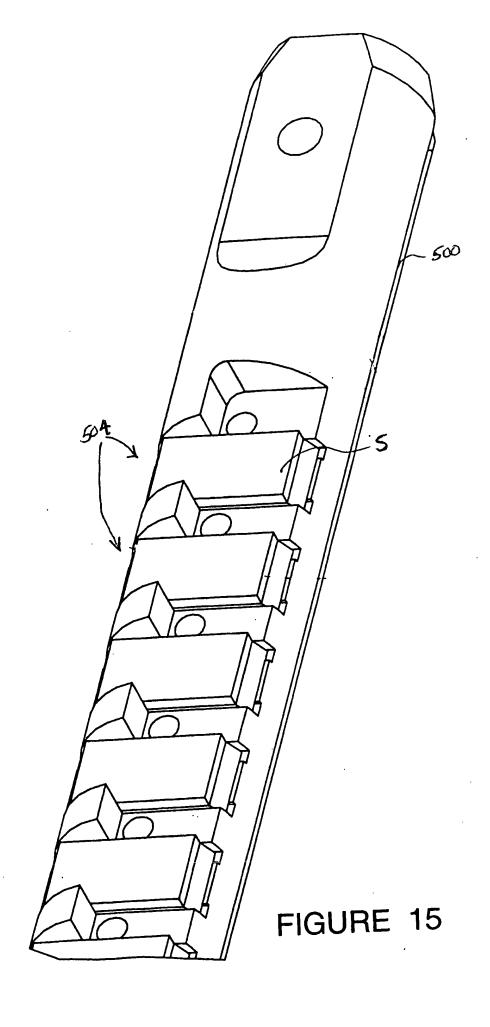
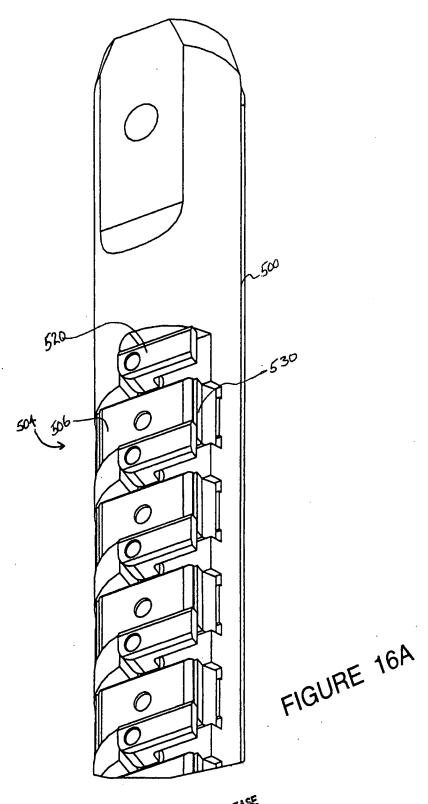


FIGURE 14

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CLAMP UP IN RELEASE POSITION

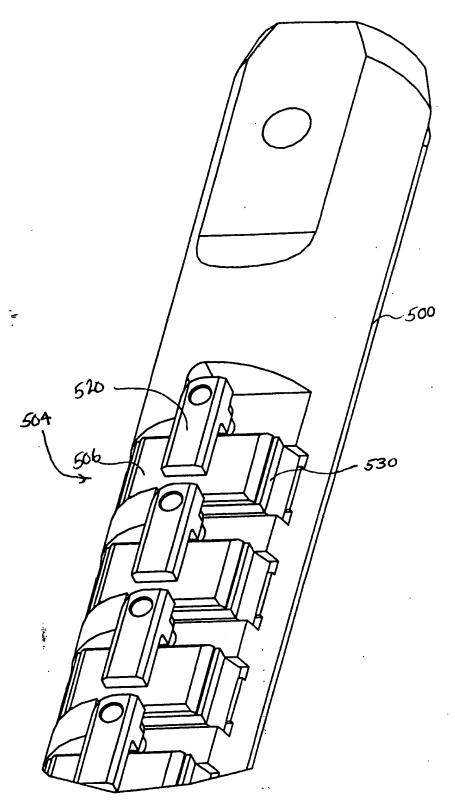
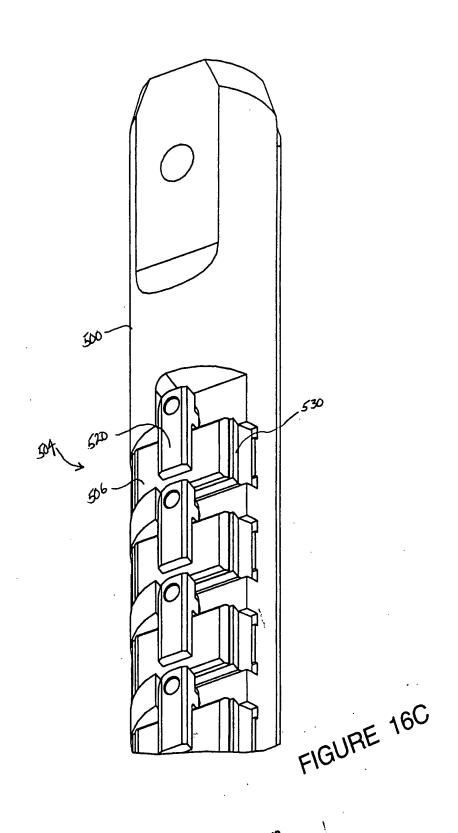
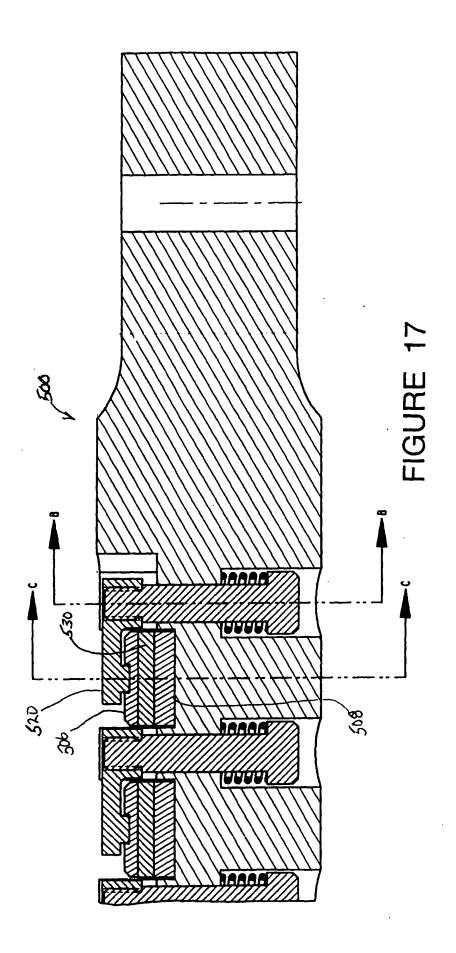


FIGURE 16B

CLAMP "UP" IN HOLDING POSITION



CLAMP DOWN IN HOLDING POSITION



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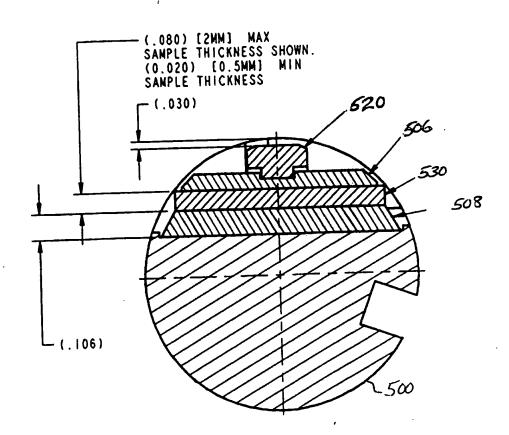


FIGURE 18

FIGURE 18A

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Bullon SetPoints

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Form SetPoints

Function Activate Omegas

Initiates software communication link between this application and the temperature controllers for the reactor and process.

Function Save Set Points

The user enters the temperature set point, maximum safety limit temperature and check box to activate each temperature zone in the reactor or process.

This function then stores these settings as the new defaults as well as in

records describing the experiment.

Function Send Set Points

Sends the temperature set points, safety limits and enable tlag data to the temperature controller.

Function Dismiss

Removes this form window from the computer screen.

Button DataPath

Form DatePath

Function Make Directory

Creates a new directory to store data files and records associated with an experiment.

Function Apply

Sets the storage directory for data files as the path selected in the displayed

directory box
Function Dismiss

Removes this form window from the computer screen.

Button Motor

Form Motor

Function Go

Directs the motor to send the sample position to the optical measurement

position

Function Go To Load Position

Directs the motor to send the sample cance to the load position.

Function Record Settings

Stores in memory which sample positions will be observed/skipped during an

experimental run loop.
Function Update Status

Updates the displayed status attributes of the motor, such as permission to move, current position, limit indicators, position error, motor overheating and

Function Stop Motor Now

Sends an immediate message to the positioning motor to stop moving.

Function Dismiss

Removes this form window from the computer screen.

Button Calibrate Motor

Form Calibrate Motor

Function Update Status

Updates the displayed status attributes of the motor, such as current location, home limit indicator,

permission to move and position error.

Function Go

Directs the motor to send the selected sample position

to the optical measurement position.

Function Set Sample Location @ Current

Stores in memory the current absolute motor position as the location at which the selected sample position is in the optical measurement position.

Function Nudge the Motor

Directs the motor to move the sample cance in the relative direction and distance indicated by the slider.

Function Stop Motor Now

Sends an immediate message to the positioning motor to stop moving.

Function Go There

Directs the motor to move the sample cance to the absolute position entered in the text box.

Function Find Diode

Directs the motor to move the sample canoe toward the reactor opening and stop when it reaches the home diode indicator.

Figure 19

Function Find Load Position

Same as Find Diode, but also travels to the load position, where the samples are positioned in the load/unloading gas manifold.

Function Record All Parameters and Reset Motor

Stores all motor control parameters and positions in a permanent configuration file and sends these parameters to the motor memory.

Function Read Control Parameters

Reads the current motor control parameters in the motor memory. Displays these values in a new pop-up window.

Function Dismiss

Removes this form window from the computer screen.

```
Button OceanOptics
              Form OceanOptics
                         Function Correct Dark
                                    Activates internal circuitry in the UVIV is spectrometer to correct for purely-
                                   electronic, dark signal error.
                         Function View Test
                                    Collects an immediate UVIVis spectrum and displays the spectrum in a pop-up
                                   window
                         Function Apply Settings
                                    Stores UV/Vis spectrometer settings entered in the form to the spectrometer
                                   hardware, computer memory and configuration files.
                         Function Dismiss
                                   Removes this form window from the computer screen.
   Button Nicolet
              Form Nicolet
                         Function Bench Set Up
                                    Activates FTIR spectrometer software to configure the FTIR processor, optical
                                   assembly and associated hardware.
                         Function Invoke OMNIC
                                   Activates vendor FTIR software for data visualization and processing
                        Function Apply Settings
Figure 20
                                   Stores all FTIR spectrometer settings entered in the form to the spectrometer
                                   hardware, computer memory and configuration files.
                         Function Dismiss
                                   Removes this form window from the computer screen
   Button Parameters
             Form Parameters
                        Button Set Path
                                   Form Data Path
                        Function Write Experiment File
                                   Records all parameters and settlings in a configuration file which would be
                                   required to describe and reproduce exactly the current experiment.
                        Button Read Settings Experiment File
```

Opens the Read Setting Experiment File form Form Read Settings Experiment File Function Read

Function Read + Set Path

Function Dismiss

text area in the upper right section of this form.

Removes this form window from the computer screen.

Button Set Motor Positions Form Motor

Function Refresh

Function Dismiss

Figure 21

the file directory box

file to be selected and read.

Updates the listing of all experimental setting and parameter values listed in the

Restores a complete set of parameters and settings from the previously written experiment file displayed in

Same as Function Read, but also sets the directory to store new data as the same directory as the experiment

Removes this form window from the computer screen.

Button Configuration

Form Configuration

Function Record These Ports

Permits the user to assign computer serial port numbers to the interfaced instrumentation, such as the motor, UV/Vis spectrometer, temperature controllers and analog/digital signal converter.

Function Record These Names

Permits the user to assign zone names to pressure and temperature sensing signals.

Function Check Installation

Figure 22

Runs a test to ensure the software and its requisite resources are installed, configured and working property.

Function Dismiss

Removes this form window from the computer screen.

Button Process

Button Open/Close Valves

Form Open/Close Valves

Function Send

Transmits signals to the solenoids to either open or close the Load In and Load Out valves, depending on the radio button selections on the form.

Function Dismiss

Removes this form window from the computer screen.

Button Set Points

Form SetPoints

Button Show Process

Form Show Process

Snow Process

Function Update

Displays the current temperature and pressure zone names and attributes, such as control set point, current value, maximum limit, enable status and heating power output.

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Figure 23

Function Dismiss

Removes this form window from the computer screen.

Function Auto-Tune Omegas(!)

Initiates the temperature controller firmware which begins heating the process zones while computing

optimal PID controller parameters.

Function Show Process Logs

Displays a pop-up window which displays the recent history of process temperatures, process pressures, system messages and experimental events.

Button Experiment Button Parameters Form Parameters **Button Apply** Function Apply Updates and records all parameters and settlings in memory which would be required to describe and reproduce exactly the current experiment. **Button RUN!!** Function RUN Activates the automated run sequence for an experiment. The run sequence is displayed in the Parameters form. **Button Pause Function Pause** Pauses the automated run sequence or Resumes the current run sequence. **Button Data Button View IR Spectrum** Function View IR Spectrum Activates vendor software to display and analyze a recorded FTIR spectrum. **Button Analyze IR Series** Form Analyze IR Series **Function Select** Use the data in the file currently selected in the file list box as a background reference to compute new peak heights and areas. **Function View** Display the data in the file currently selected in the file list box as a spectrum with the previously selected background reference. The user may select regions to define the appropriate baseline and peak integration limits. Function Apply Record and use the previously selected baseline and peak integration limit Function Process For the data in each file over the range of files selected in the form, integrate the absorbance peak using the background, baseline and limit specifications displayed in the form. Write the collection time and peak area data in a result file. Figure 24 **Function View Data** Invoke a Notepad editor to view the aforementioned result file.

Removes this form window from the computer screen. **Button Export IR Series**

Form Export IR Series Function Make Dir

Function Dismiss

Create a new directory in which to store the new data files which will be generated.

Function Run

Convert the data in the selected file sequence from their current data format into the format selected in the list box. Store each data file set in a new file with the same file name and new formal suffix.

Function Dismiss

Removes this form window from the computer screen.

Button View UV/VIs Spectrum

Function Invoke UV/VIs

Begin the execution of a program to view UV/Vis spectra recorded during a previous experiment.

Button Analyze UV/Vis Series

Function Invoke UV/Vis

Begin the execution of a program to analyze UV/Vis spectra and absorptions recorded during a previous experiment.

Button Export UV/Vis Series

Function Invoke UV/Vis

Begin the execution of a program to convert data in one format to another.

Figure 25

Button Set Motor's Home Position Form Set Motor's Home Position **Button Sample Boat is Installed** Function Sample Boat is Installed motor is safe to operate. The function begins a sequence to find the sample cance standard load position. If the sequence is successful, permission is granted to move the motor. **Button Cancel Function Cancel** The user selects this button when he cannot confirm that the sample boat is properly loaded. The software does not set the home position and does not grant permission to move the motor. **Button Emergency Motor Stop** Function Emergency Motor Stop The motor is sent an immediate message to stop motion, the experiment is terminated and the program is terminated. **Button Exit and Kill** Form Exit and Kill **Function Exit** The user confirms that he wishes to terminate the program. Removes this form window from the computer screen.

Kev:

The software follows the familiar windows, event-driven mode of operation. The software does nothing until the user presses a button. The button pressing event may alter the viewable buttons or activate Forms and Functions. Forms and Functions are encoded as software subroutines. The various buttons and functions are identified by the label observed by the user on the forms

Form

A form presents a window on the user's computer screen. This form may present information, controls, input objects (such as text boxes, radio buttons, menus, lists, sliders), pictures, and command buttons.

Button

A button (or command button) is pressed to execute a software command. The button typically begins the execution of a function, but may also expose new forms or replace the current set of viewable buttons.

Function

A function initiates the execution of a software module which is typically a Visual Basic subroutine or function.

Figure 26